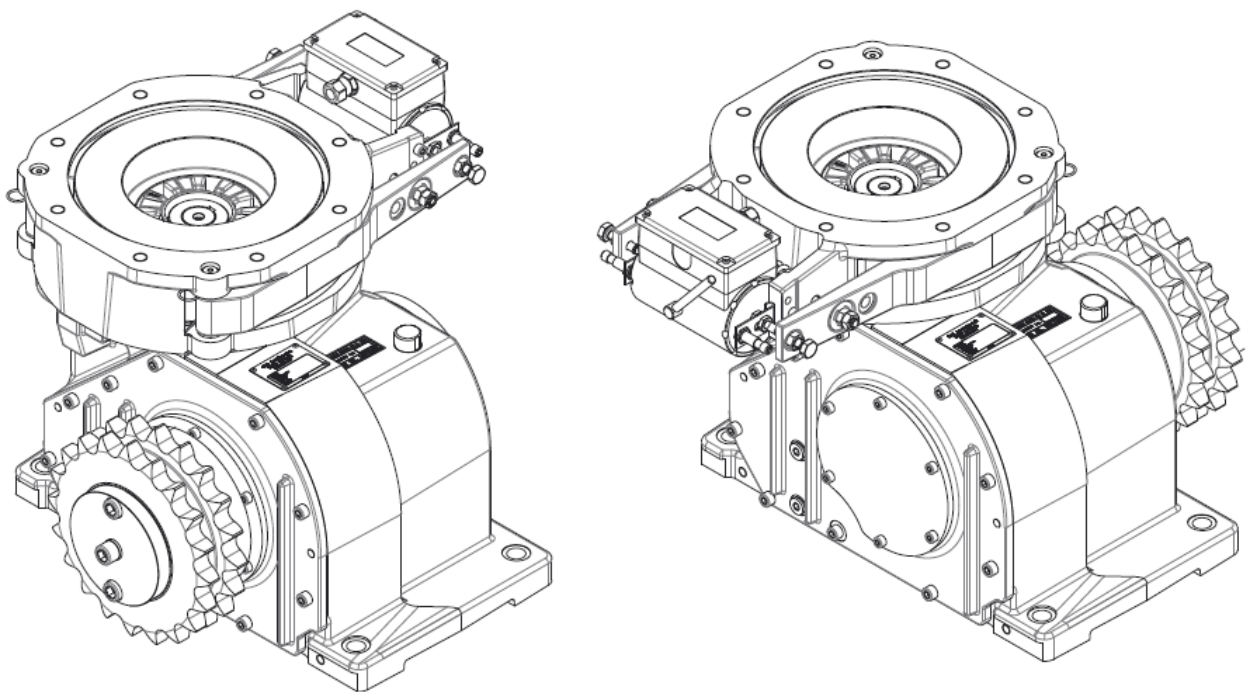


# Installation instructions

Escalator drive omsHypodrive EC 2-15.1

December 2023





**OMS Antriebstechnik**

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# Contents

1.	Declaration of incorporation .....	5
2.	Basic information .....	7
2.1	Notes on the manual .....	7
2.2	Design of the safety instructions .....	8
2.3	Symbols used .....	9
2.4	Up-to-dateness at printing .....	9
2.5	Intended purpose .....	9
2.6	Intended use .....	10
2.7	Reasonably foreseeable misuse .....	10
2.8	Warranty and liability .....	11
2.9	Customer service .....	11
3.	Safety .....	13
3.1	Standards and directives .....	13
3.2	Labeling .....	14
3.3	General safety instructions .....	15
3.4	Personnel requirements .....	17
4.	Technical description .....	19
4.1	Structure .....	19
4.2	Technical Data .....	21
4.3	Noise emission .....	21
5.	Transport/storage .....	23
5.1	Transport .....	23
5.2	Storage .....	25
6.	Set up / assembly .....	27
6.1	Basics .....	27
6.2	Installing and connecting the drive .....	27
7.	Operation .....	33
8.	Servicing/maintenance .....	35
8.1	Overview maintenance work/troubleshooting .....	35
8.2	Gear box .....	36
8.3	Brake .....	38
9.	Disassembly/disposal .....	48
	Appendix .....	49
A1	Applicable documents .....	49

Indexes .....71

    List of Figures .....71

    List of tables .....71

    List of changes .....72

# 1. Declaration of incorporation



## Declaration of incorporation of an incomplete machine

according appendix II section 1.B of the machine directive 2006/42/EC

### 1. Name of manufacturer

OMS Antriebstechnik  
Bahnhofstrasse 12  
D-36219 Cornberg

### 2. Authorized person for managing the relevant technical documents

René Hering  
Bahnhofstrasse 12  
D-36219 Cornberg

### 3. Information about the incomplete machine

#### 3.1 Description

- Two stage gear box with a hypoid bevel gear as first stage
- Brake unit
  - o Double-acting spreader solenoid, 2x brake lever with traction brake linings, 2x compression spring, rod)

#### 3.2 Identification

Type plate at the gear box

#### 3.3 General designation

Escalator traction machine according to EN 115:2017

#### 3.4 Function

Driving and slowing down escalators and moving walkways

#### 3.5 Type

EC 2-15.1

#### 3.6 Serial number

OMS-no.:

#### 3.7 Trade name

EC 2-15.1



#### 4. Explanations

##### 4.1 Declaration about the basic requirements from the directive 2006/42/EC which have been employed

Appendix I

1.1.2; 1.1.3; 1.1.5

1.3.1; 1.3.2; 1.3.4

1.5.1; 1.5.2; 1.5.4; 1.5.5; 1.5.6; 1.5.8; 1.5.9; 1.5.13

1.6.1; 1.7.1; 1.7.3

##### 4.2 The relevant technical documents according appendix VII part B are made

##### 4.3 The incomplete machine is also according to the directives listed in the official journals as follows

Low voltage- directive 2014/35/EU – official journal L 96/357 from 29.03.2014

EMC- directive 2014/30/EU – official journal L 96/79 from 29.03.2014

#### 5. Obligation to provide the relevant documents

We hereby commit ourselves to provide the competent authorities of EU- Member States, upon reasoned request, the relevant information on this incomplete machine.

The documents will be sent by usually CD.

#### 6. Annotation

The machine may only be operated, if it's sure that the complete machine, in which the incomplete machine is installed, is according to the machine directive 2006/42/EC.

Cornberg, December 6, 2023

Place, date

*i.V. René Hering*  
signature of the authorized person

**Information about the person who is authorized to do this declaration in the name of the manufacturer.**

René Hering, technical director of OMS-Antriebstechnik

## 2. Basic information

### 2.1 Notes on the manual

This manual is to be understood as "installation instructions for an incomplete machine" within the meaning of Directive 2006/42/EC Annex VI. The manual refers to escalator drives of the "omsHypodrive" series for use in electrically operated escalators and moving walkways, hereinafter referred to as "drive".

These instructions have been prepared in accordance with the product-specific and application-related requirements of laws, ordinances, regulations, technical standards and directives. The declaration of incorporation serves as proof of this. In addition, the local accident prevention regulations and general safety regulations for the area of application of the system apply.

This installation instruction helps the operator to familiarize himself with the design and function of the drives. Figures and illustrations in this instruction are for basic understanding and may differ from the actual design of the plant.

Before the drive is integrated into a complete system, the following must be observed:



#### NOTE

The installation instructions must be read carefully before commissioning and must always be available at the plant!

The drive is only intended for the purpose specified in the documentation. Warranty claims resulting from improper operation and insufficient maintenance will not be accepted. Damage caused by improper operation will result in the loss of the warranty claim.

In addition to this documentation, all operating instructions and data sheets of the installed components (➤ applicable documents) apply. The instructions on safety, setup and installation, operation, maintenance, disassembly and disposal of the components contained in the above-mentioned manufacturer's documents must be followed without restriction by the operating personnel of the plant.

## 2.2 Design of the safety instructions

The safety instructions in this document are identified by safety symbols and are designed according to the SAFE principle. They contain information on the type and source of the danger, on possible consequences and on how to avert the danger.



### **DANGER**

Warns of an accident that will occur if the instructions are not followed. The accident will result in serious, possibly life-threatening injuries or death, e.g. by touching electrical units under high voltage.



### **WARNING**

Warns of an accident that can occur if the instructions are not followed. The accident may result in serious, possibly life-threatening injuries or death, e.g. by touching electrical units under high voltage.



### **CAUTION**

Warns of an accident that may occur if the instructions are not followed. The accident may result in minor injuries, e.g. burns, skin injuries or bruises.



### **CAUTION**

Warns of possible damage to property.



### **NOTE**

Important general note.










### **NOTE**

Important note on environment protection.



## 2.3 Symbols used

Symbol	Meaning
	Warning of a general danger
	Warning of electric voltage; electric shock
	Hot surface warning
	Warning against hand injuries
	Warning against counter-rotating rolling
	Cross reference, see „xx“
*	Equipment is optionally available
	Assembly or component covered or located on the rear side

Tab. 1: Symbols used

## 2.4 Up-to-dateness at printing

All technical data and dimensional or weight specifications apply to the date of release of these instructions. They may deviate in detail from the respective design of the device without fundamentally changing the factual information and losing their validity.

Any claims arising from this cannot be asserted. Possible deviations from text and image statements depend on the technical development, equipment and accessories of the product.

## 2.5 Intended purpose

The drive is used in electrically operated escalators and moving walks for passenger transportation. Depending on the equipment/design, the drive essentially consists of the following components:

- # Bevel helical gear box with hypoid bevel gear stage
- # Brake unit (dual circuit safety brake: 1x double-acting spreader solenoid, 2x brake lever with friction lining, 2x compression spring, rods)

## 2.6 Intended use

The drive is intended exclusively for use in electrically operated escalators and moving walks in accordance with DIN EN 115. Any use beyond this is considered improper.

Furthermore, the intended use includes:

- # The drive is designed exclusively for use inside enclosed spaces.
- # The drive is intended for commercial use only.
- # Work on the drive may only be carried out by authorized persons.
- # The safety and operating instructions as well as the inspection and maintenance conditions of the installation instructions must be observed.

## 2.7 Reasonably foreseeable misuse

Any use that is not part of the intended use or the following applications/scenarios are considered misuse:

- # Improper use with unsuitable parameters (technical data)
- # Use of unsuitable frequency converters
- # Outdoor use
- # Use in damaged condition
- # Use outside the defined limits
- # Use in potentially explosive areas
- # Failure to follow the installation instructions
- # Use by insufficiently trained and instructed personnel
- # Use of non-approved operating materials and supplies
- # Insufficient or improper maintenance and servicing
- # Unauthorized modifications
- # Manipulation of protective equipment

## 2.8 Warranty and liability

- # The manufacturer of the drive guarantees proper, safe operation of the drive only within the scope of the design data enclosed with each drive and when the drive is properly assembled (installed), maintained, tested and operated in accordance with the installation instructions and the procedure prescribed herein.
- # If the permissible limit values are exceeded during operation, maintenance or testing activities, the warranty becomes void.
- # The person placing the complete system on the market (operator) is liable for the proper assembly (installation), maintenance, testing and operation of the drive and ensures that demonstrably trained and qualified personnel are available.
- # If defects are detected in the escalator or moving walk system, including the drive, the system must be taken out of operation immediately, otherwise the operator is solely liable for all personal injury and property damage, regardless of the legal grounds.
- # Incorrect installation or improper operation of the equipment, especially with improper procedures described above, will result in a complete exclusion of liability by the manufacturer of the drive, regardless of the legal reason.
- # The manufacturer will refuse any warranty and liability claims if the operator, installer and/or maintenance company cannot provide complete proof of the described permissible procedure/use of the system including the drive.

## 2.9 Customer service

The manufacturer's customer service is available for technical information.

In addition, the manufacturer's employees are constantly interested in new information and experience resulting from the application, which can be valuable for the improvement of the products.

### Contact information:

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www.oms-antrieb.de



## 3. Safety

### 3.1 Standards and directives

Applied guidelines:

Document No.	Title
2006/42/EG	Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery and amending Directive 95/16/EC (recast)
2014/30/EU	Directive 2014/30/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to electromagnetic compatibility (recast)

Tab. 2: Applied guidelines

Applied standards:

Type-C-standard	Title
EN 115-1:2017	Safety of escalators and moving walkway - Part 1: Design and installation
Type-B-standard	Title
EN ISO 13732-1:2008	Ergonomics of the thermal environment - Evaluation methods for human responses to contact with surfaces - Part 1: Hot surfaces (ISO 13732-1:2008)
EN 1032:2003+A1:2008	Mechanical vibration - Test methods for mobile machines for the purpose of determining the vibration emission value
EN ISO 13849-1:2015	Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design (ISO 13849-1:2015)
EN 60204-1:2018	Safety of machinery - Electrical equipment of machines. Part 1: General requirements (IEC 60204-1:2016, modified)

Type-A-standard	Title
EN ISO 12100:2010-11	Safety of machinery - General design principles General design principles - Risk assessment and risk reduction (ISO 12100:2010)
Standard	Title
EN 61000-6-2:2005/AC:2005	Electromagnetic compatibility (EMC) - Part 6-2: Generic standards - Immunity and industrial environments
EN 61000-6-4:2007/A1:2011	Electromagnetic compatibility (EMC) - Part 6-4: Generic standards; Emission for Industrial areas
EN 60034-1:2010/AC:2010	Rotating electrical machines - Part 1: Rating and performance EN 60034-5/A1:2007-01 Rotating electrical machines - Part 5: Degrees of protection based on the overall design of rotating electrical machines (IP code) - Classification
EN 60034-6:1993-11	Rotating electrical machines - Part 6: Classification of cooling methods (IC code)
EN 60034-9/A1:2007-04	Rotating electrical machines - Part 9: Noise limits

Tab. 3: Applied standards

## 3.2 Labeling

The following labels are attached to the drive as well as the nameplate:

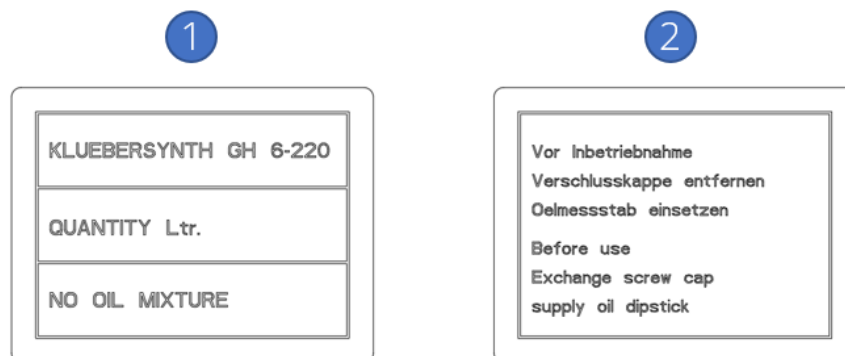


Fig. 1: Labels on the drive

1 Sticker: oil type, oil quantity

2 Sticker: sealing cap / oil dipstick

Nameplate:

The nameplate shows the most important key data of the drive supplied.



Fig. 2: Nameplate

### 3.3 General safety instructions



#### **DANGER**

Danger due to electric shock

- All work may only be carried out by qualified personnel in the disconnected condition and secured against reconnection.
- The regulations of the motor manufacturer must be observed.
- After completion of the work in the junction box, it must be closed again.
- Observe the safety rules for working on electrical equipment.
- Use insulated tools.



#### **DANGER**

Danger from contact with live parts due to fault conditions

- All work may only be carried out by qualified personnel in the disconnected condition and secured against reconnection.
- Observe the safety rules for working on electrical equipment.
- Fix loose connections, replace damaged cables immediately.
- Cables must not be pinched or crushed. Cables must be laid in such a way that they cannot trip over or be damaged.
- Periodically inspect electrical equipment in accordance with the applicable national regulations (e.g. DGUV regulation 3 in Germany).

**WARNING**

Danger when lifting the drive.

- The drive may only be lifted using suitable lifting devices.
- The gear box may only be lifted using high-strength eyebolts. Tapped holes for eyebolts (M16) are provided on the gear box flange.

**WARNING**

Danger due to loss of stability.

- The drive may only be put into operation if it has been secured in the base frame via the holes in the gear box feet or by means of claws on the gear box feet if no holes are provided.

**CAUTION**

Danger during work on the drive.

- Depending on the size of the components, use load-bearing or auxiliary equipment if necessary.
- Assembly work may only be carried out by adequately qualified personnel.
- Ensure a healthy body posture during all work.

**CAUTION**

Danger of structural failure due to corrosion/vibration.

- Check the drive regularly for damage. Do not operate the drive if there is damage.
- Replace damaged corrosion protection immediately.
- Replace wear parts regularly.
- Use the drive only as intended.

**NOTE**

Special note on omsHypodrive drive:

This drive has the lowest self-locking due to its high efficiency. This means that the escalator starts moving immediately (downward direction) when the brake is opened and the steps are loaded.



### 3.4 Personnel requirements

Commissioning, maintenance or carrying out repairs on parts of the machine may only be carried out by trained and qualified personnel.

#### Qualified personnel:

Qualified personnel are persons who, on the basis of their training, experience, instruction and knowledge of the relevant standards and regulations, accident prevention regulations and operating conditions, have been authorized by the person responsible for the safety of the plant to carry out the activities required in each case and are able to recognize and avoid possible dangers in the process (definition for skilled personnel according to IEC 364).

#### Usage Disclaimer:

The drive is not intended for use by consumers or physically or mentally impaired persons.



## 4. Technical description

### 4.1 Structure

The escalator drive is a drive unit consisting of the following assemblies:

- # Gear box
- # Flange
- # Brake system, (brake drum, double-acting spreader solenoid, brake lever, compression springs, rods)
- # Sprocket

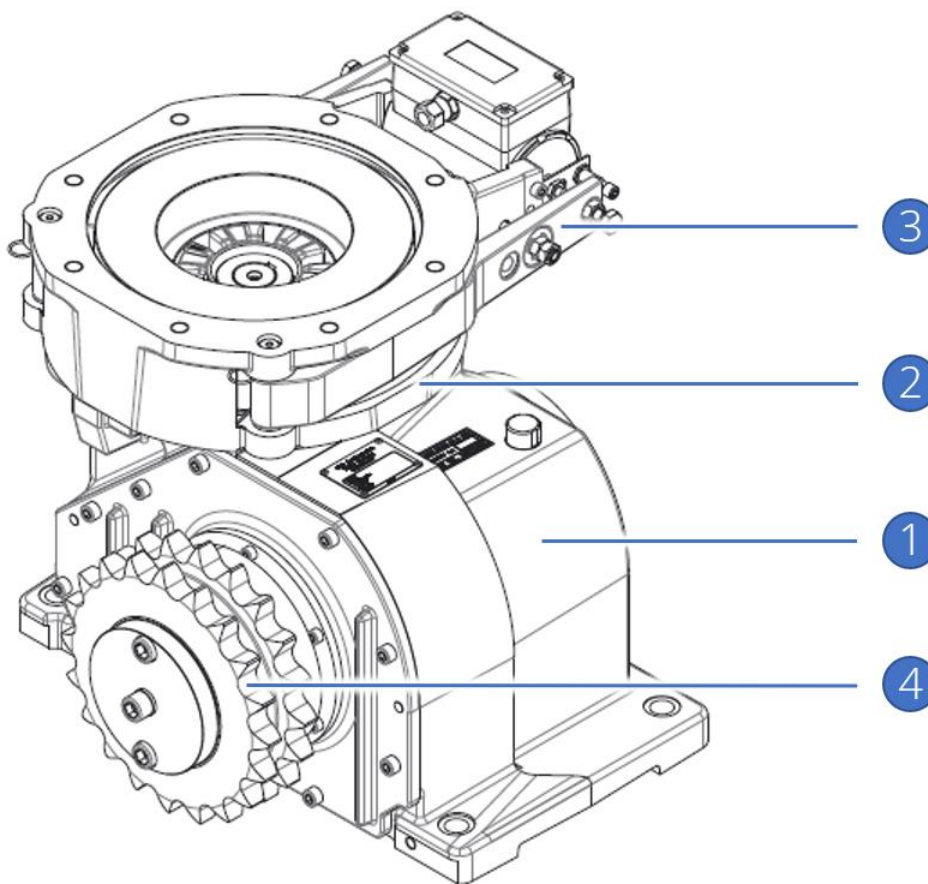


Fig. 3: General overview, version left

- |   |              |   |          |
|---|--------------|---|----------|
| 1 | Gear box     | 2 | Flange   |
| 3 | Brake system | 4 | Sprocket |

#### Options:

The escalator drive is available in different versions:

- # Version left (related to the output shaft)
- # Version right (related to the output shaft)

#### Gear box:

The gearboxes are available in different ratios:

- #  $i=31,578:1$
- #  $i=25,301:1$
- #  $i=19,963:1$

#### Spare parts:

The following assemblies, components are replaceable:

- # Gear box complete
- # Brake drum
- # Flange
- # Coupling + coupling buffer
- # Oil dipstick
- # Gear oil
- # Sprocket
- # Brake lever with friction lining
- # Double-acting spreader solenoid
- # Pivot pin, Compression spring, rod

Gearbox version and installation position:

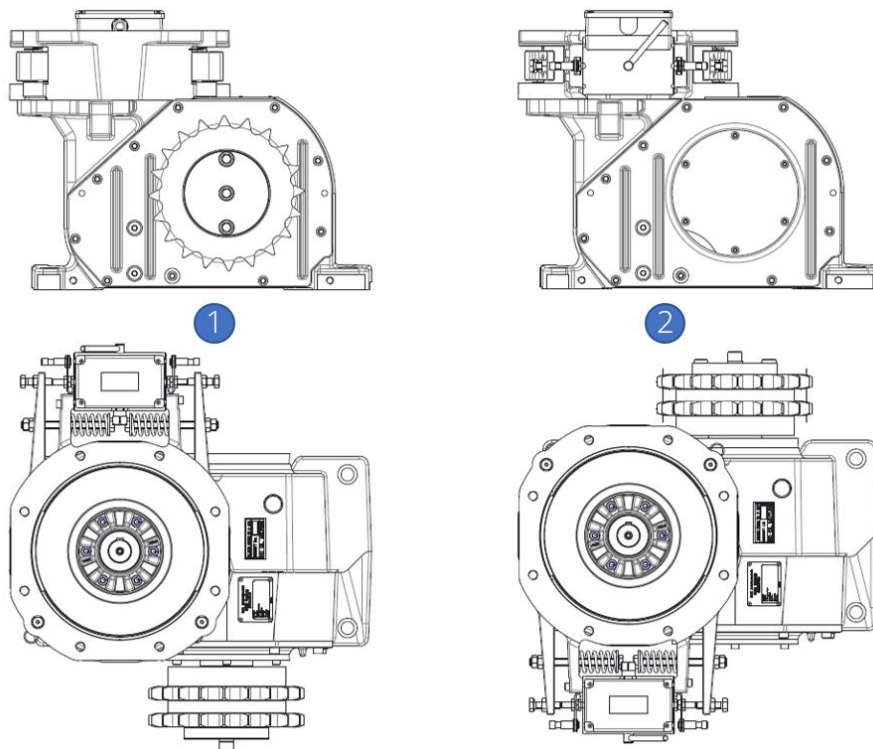


Fig. 4: Installation position

1 Version left

2 Version right

## 4.2 Technical Data

For technical data, please refer to the respective data sheets or dimension sheets (➔ applicable documents).

## 4.3 Noise emission

The A-weighted emission sound pressure level  $L_{pA}$  in dB(A) according to DIN EN ISO 11200 is measured at a distance of 1m from the surface. The drive is operated directly on the mains on a load test bench in the sound measurement room.

At 25% partial load (referred to  $P_{nom} = xxkW$ ), the drives meet the noise emission characteristics according to data sheet (➔ applicable documents).



## 5. Transport/storage

### 5.1 Transport

#### Delivery:

All drives have left the factory in perfect condition after inspection. Please check the drive for external damage after delivery.

If you find any defects resulting from the transport, a damage report must be issued in the presence of the carrier. If necessary, the commissioning of this drive must be excluded.

#### Transport preparation:

The drive must be sealed oil-tight for transport. This has been done at the factory on delivery. The drive must be closed again for subsequent transports.

- ⇒ To do this, remove the oil dipstick and replace it with the originally enclosed sealing screw. If this is no longer available, you can request a new sealing screw from the manufacturer.

## Lifting the drive:



### WARNING

Danger when lifting the drive.

- The gear box may only be lifted using high-strength eyebolts.
- The drive may only be lifted using suitable lifting gear.

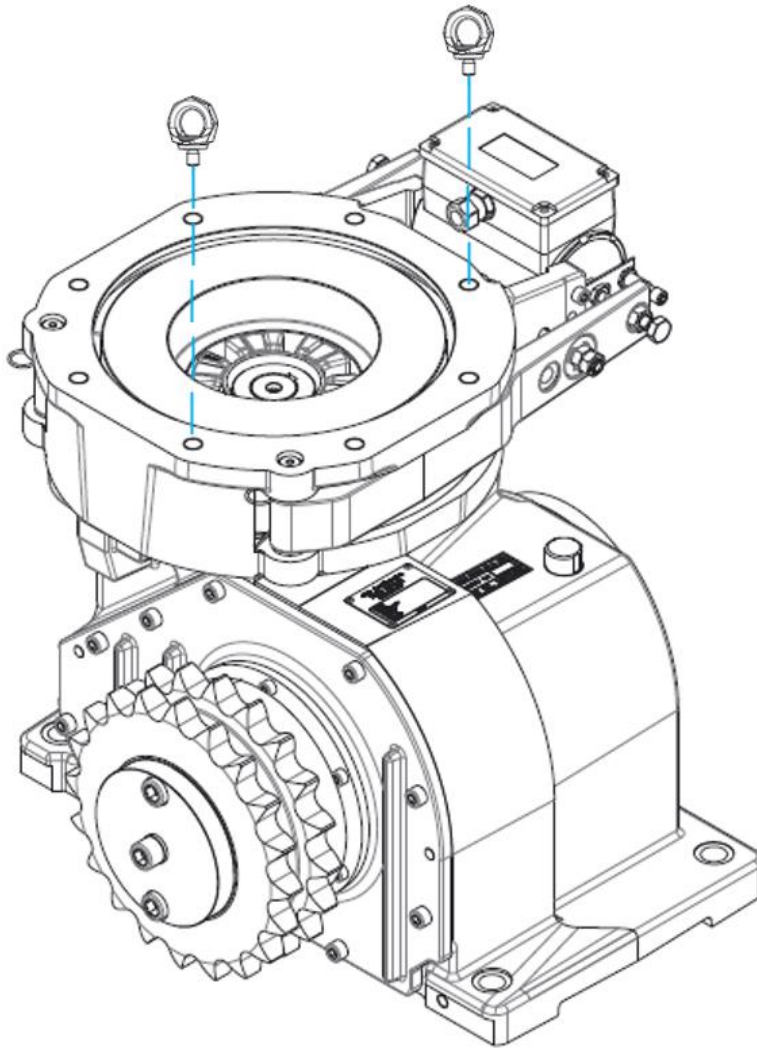


Fig. 5: Suspension points



### NOTE

When selecting lifting devices and slings, consider the total weight of the drive. This depends on the motor power. Please refer to the relevant technical data sheet for the applicable total weight.



## 5.2 Storage

The drive must not be stored outdoors or exposed to the weather without protection.

Preservation measures are necessary if the drive is not used for a longer period of time or is put into operation at a later date. The extent of the preservation measures depends on the storage time.

### Storage time <3 months:

No special preservation measures are required.

Observe the following notes before installing the drive:

- ⇒ Check all brake components (remove light rust on the brake drum by braking).

### Storage time <18 months:

For a longer storage time from the beginning (option when ordering), the drive is preserved at the factory and packed in a moisture-repellent (yellow) foil.

If this is not the case, perform the following activities:

- ⇒ Fill the gear box with oil up to the upper screw plug after 6 months of storage at the latest.



### ATTENTION

Only refill oil of the same type. The oil type can be found on the yellow sticker.

- ⇒ After filling, pack the drive in moisture-repellent foil (available from the manufacturer).
- ⇒ Store the drive in dry conditions.

Observe the following notes before installing the drive:

- ⇒ Reduce the oil level. Drain the oil to the prescribed level.
- ⇒ Check all brake components (remove light rust on the brake drum by braking).

#### Storage time >18 months:

If the drive is not preserved at the factory, the same activities as described under "Storage time <18 months" must be performed.

⇒ Store the drive in dry conditions.

Observe the following notes before installing the drive:

⇒ Change the gear oil completely. Observe the oil type and fill level.

⇒ Check all brake components (remove light rust on the brake drum by braking).



#### NOTE

If the drive is stored for a longer period of time, the manufacturer's warranty may be terminated. If further warranty is desired, the drive can be returned to the manufacturer for a fee required overhaul (possibly replacement of bearings, etc.) and for the above measures to be carried out.

Damage that has occurred due to improper handling is not subject to liability for defects.

## 6. Set up / assembly

### 6.1 Basics

Basically, it must be ensured that the escalator truss in which the drive is installed must be checked by calculations.

The escalator truss must have sufficient rigidity to counteract possible bending and torsional forces throughout the load range.

### 6.2 Installing and connecting the drive

Assembly:



#### CAUTION

The drive may only be put into operation when it has been fixed in the base truss. If possible, use the holes in the gear box feet. If no holes are provided, use claws for fastening.

- ⇒ If possible, fasten the drive using the four holes in the gear box feet. A fastening with through holes in the base truss with screw and nut is recommended.
- ⇒ Observe the following notes:
  - Screws: M20, grade min. 12.9 and NORD-LOCK- washer
  - Tightening torque: min. 550 Nm
  - Maximum unevenness of the contact surface: 0.05 mm



#### NOTE

Use shims, if necessary, to achieve the required evenness of the support surface.

## Install of oil dipstick:

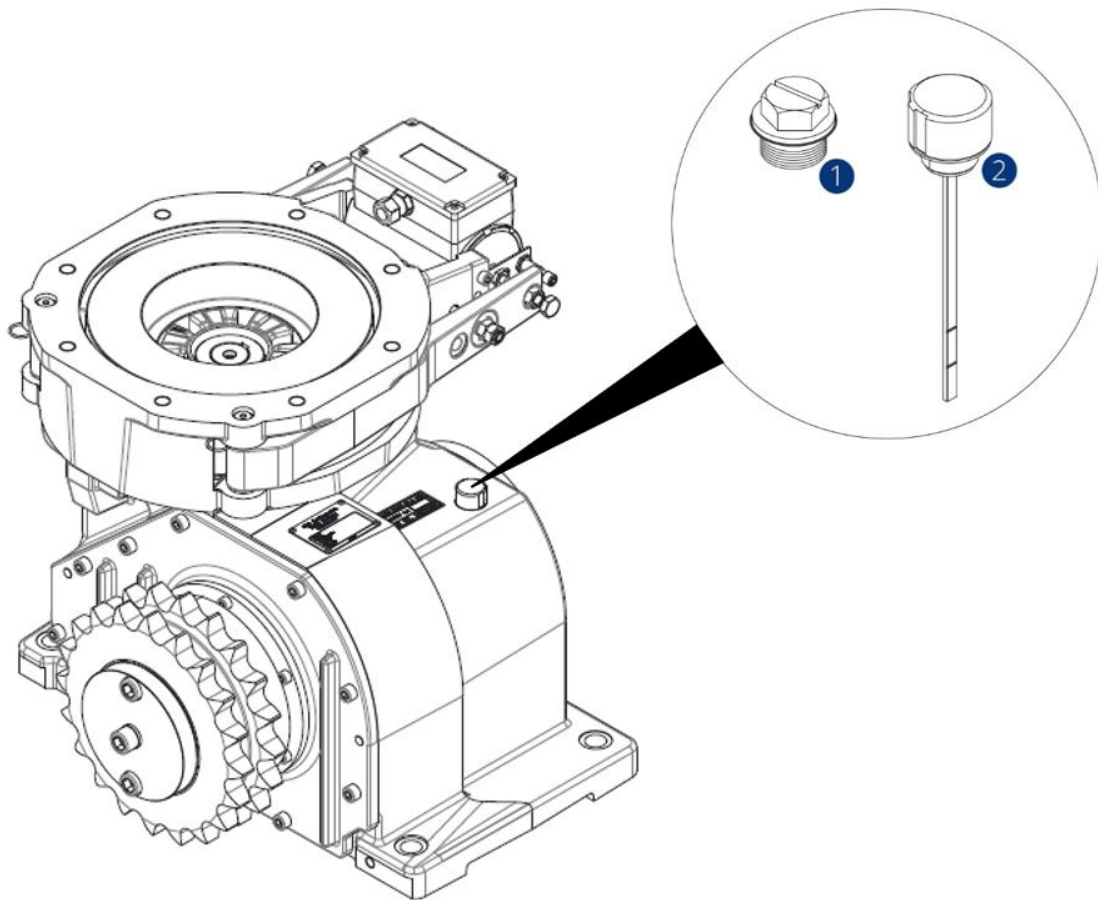


Fig. 6: Insert oil dipstick

1 Sealing screw

2 Oil dipstick

- ⇒ Replace the sealing cap on the gear housing with the supplied oil dipstick.
- ⇒ Keep the sealing screw in an easy-to-find location for possible later transport.
- ⇒ Check oil level.



### NOTE

The gear box is sealed oil-tight for transport. The gear box is not vented when the sealing screw is fitted. If it is put into operation sealed in this way, overpressure can occur in the housing, with the possible consequence of leakage and oil leakage at the radial shaft seals. The oil dipstick does not function as a seal for the gear box.

### Special climate conditions:

Observe the following notes when using the drive in particularly cold or warm environments:

- # If the ambient temperature around the drive falls below the dew point, motor heating is mandatory.
- # At an ambient temperature  $\leq -20\text{ °C}$ , a gear box heater (oil) is mandatory.
- # At an ambient temperature  $\geq 45\text{ °C}$ , fans must be provided to blow colder air from the step band into the machine room.

## Electrical connection:



### DANGER

Electrical hazard due to direct contact with live parts.

- All work may only be carried out by qualified personnel in the disconnected state and secured against reconnection.
- Observe the safety rules for working on electrical equipment.

Sensors:



### ATTENTION

Interference voltage from the motor connection can damage the sensors. Observe a minimum distance of 100 mm between motor and sensor cables.

The cables of the inductive proximity switches should be shielded. The maximum permissible rate of voltage rise must not exceed  $\delta U/\delta t \leq 500 \text{ V}/\mu\text{s}$ .



Fig. 7: Minimum distance motor and sensor cables

## Double-acting spreader solenoid:

The supply voltage is generally 230 V AC ( $\pm 10$  % max.)

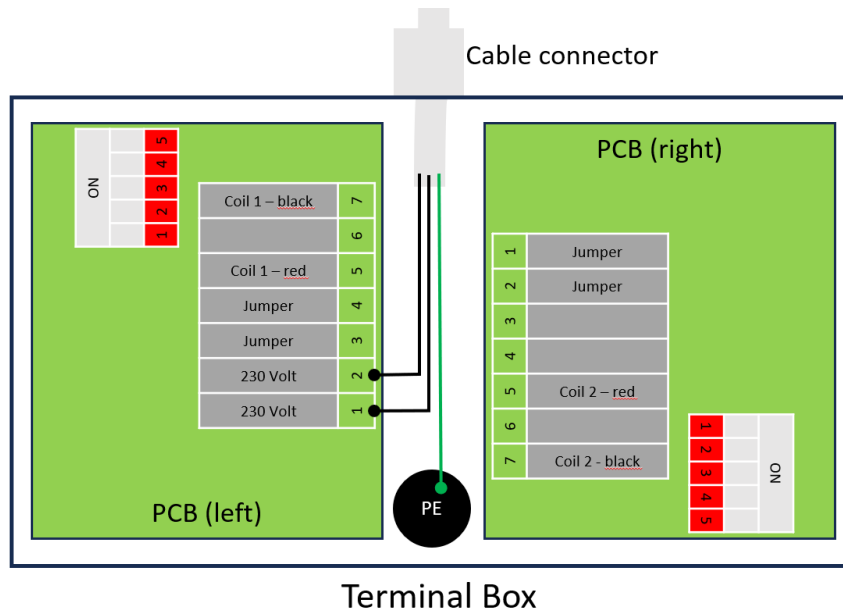


Fig. 8: Wiring diagram double-acting spreader solenoid

The PCB's are pre-installed and connected.

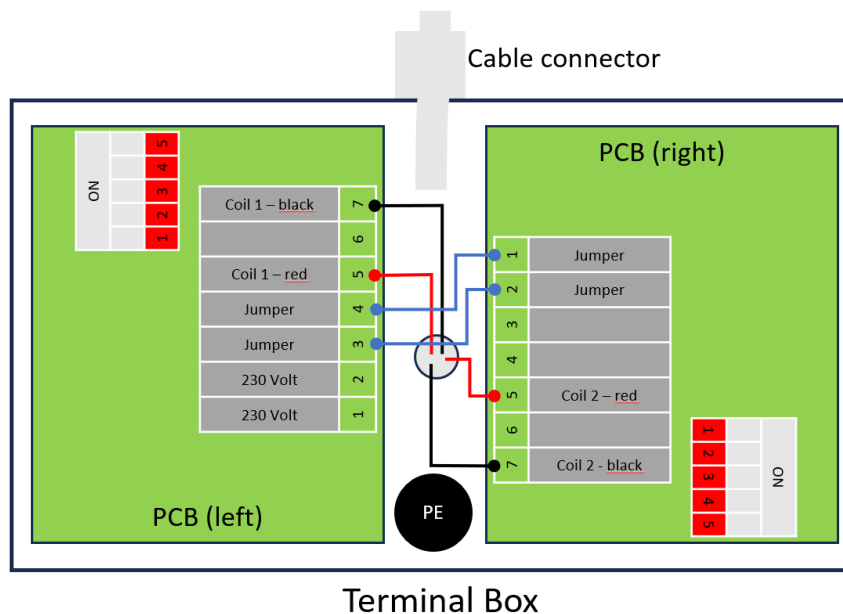


Fig. 9: Wiring diagram PCB

## Dip switches:

The dip switches on the PCB's needs to be adjusted regarding the motor power.

Motor power up to 11,7 kW → dip switch no. 4 is ON

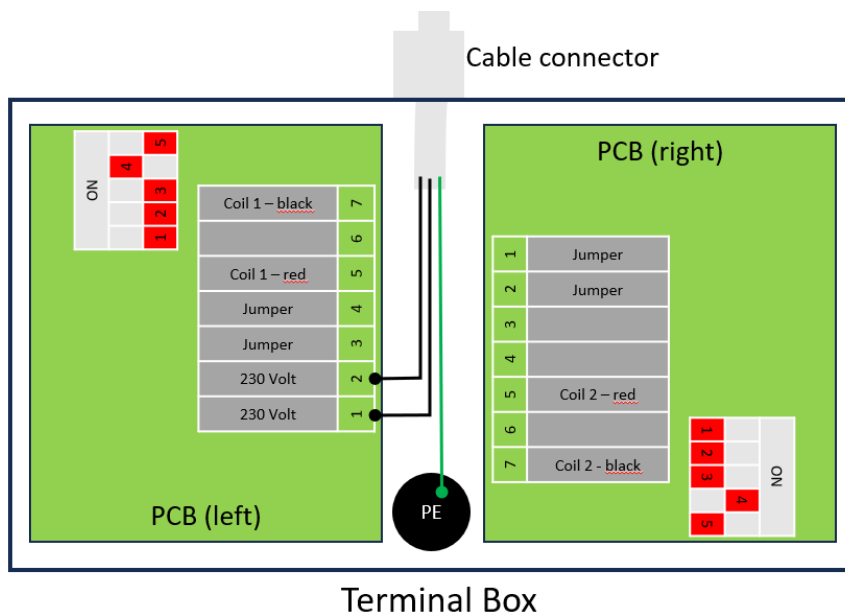


Fig. 10: Dip switch setting up to 11,7kW motor power

Motor power up to 15 kW → dip switch no. 5 is ON

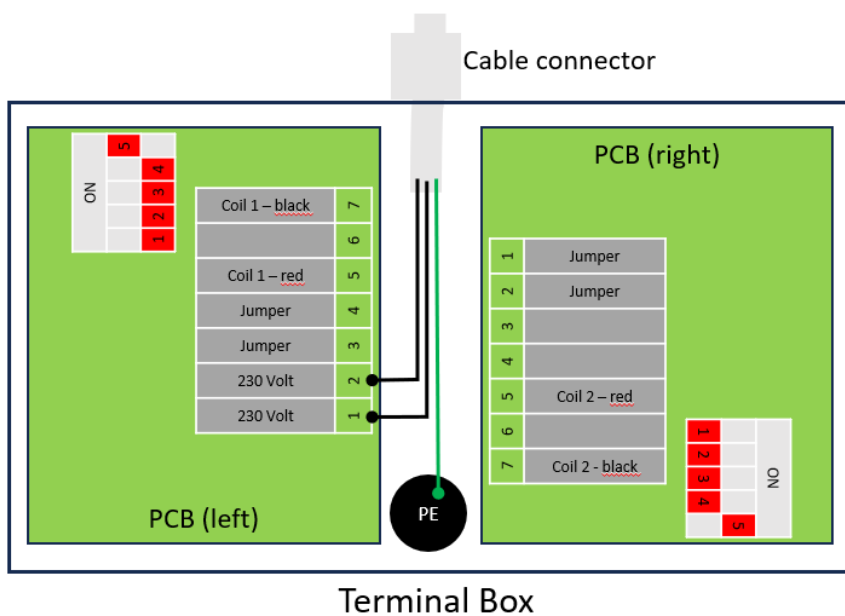


Fig. 11: Dip switch setting up to 15kW motor power



## 7. Operation



### **WARNING**

The regulations for operation, maintenance and inspection in accordance with the valid safety regulations for escalator construction, as well as other relevant regulations, must be strictly observed.

The correct operation of the drive in terms of safety is the sole responsibility of the escalator operator.



## 8. Servicing/maintenance

### 8.1 Overview maintenance work/troubleshooting

#### Maintenance work:

Activity	Interval
Check oil level	3 months
Oil change	up to 40.000 operating hours, but after 5 years at the latest
Checking the bearings (acoustic)	according to the maintenance interval of the escalator, but at least 1x per year
Checking the brake	according to the maintenance interval of the escalator, but at least 1x per year
Checking the sprocket (wear)	according to the maintenance interval of the escalator, but at least 1x per year
Checking the electrical cables (tight fit, chafing points, etc.)	according to the maintenance interval of the escalator, but at least 1x per year
Cleaning the drive	as needed, but at least 1x per year
Checking the safety equipment (presence, function etc.)	according to the maintenance interval of the escalator, but at least 1x per year
Checking coupling buffer	every 2 years
Replacing coupling buffer	every 4 years

Tab. 4: Maintenance work

#### Malfunctions/Troubleshooting:

Malfunction	Possible cause	Solution
Unusual, irregular running noises	# Noise rolling/grinding: → Bearing damage # Noise knocking: → Irregularities in the toothing	Contact customer service
Oil leaking	# Seal defective	Contact customer service
Brake does not switch	# Wiring not correct	Check electrical wiring

Tab. 5: Malfunctions

## 8.2 Gear box

Check oil level:



### **DANGER**

Risk of burns from hot surfaces and hot oil.

The gear box and gear oil can cause severe burns if they come into contact with the skin at operating temperature.

Check the oil level at every service. To do this, proceed as follows:

- ⇒ Unscrew the oil dipstick and clean it.
- ⇒ Screw the clean dipstick into the gear box up to the stop.
- ⇒ Unscrew the oil dipstick.
- ⇒ Check the oil level. The oil level must be between the two marks. If the oil level is below the MIN mark, fill up with oil.

Check oil condition:

Check the condition of the oil at regular intervals.

Inspection interval:

- # after 10.000 operating hours
- # after 20.000 operating hours
- # after that every 5.000 operating hours

To do this, proceed as follows:

- ⇒ Unscrew the oil dipstick and put a drop on a white paper.
- ⇒ Compare the color of the oil with the colors on the oil check card.

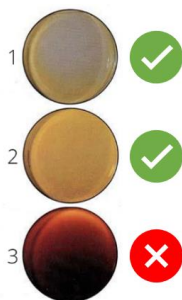


Fig. 12: Oil check card



### **ATTENTION**

If the oil is discolored dark brown to black, the gear oil must be changed immediately.

## Oil change:

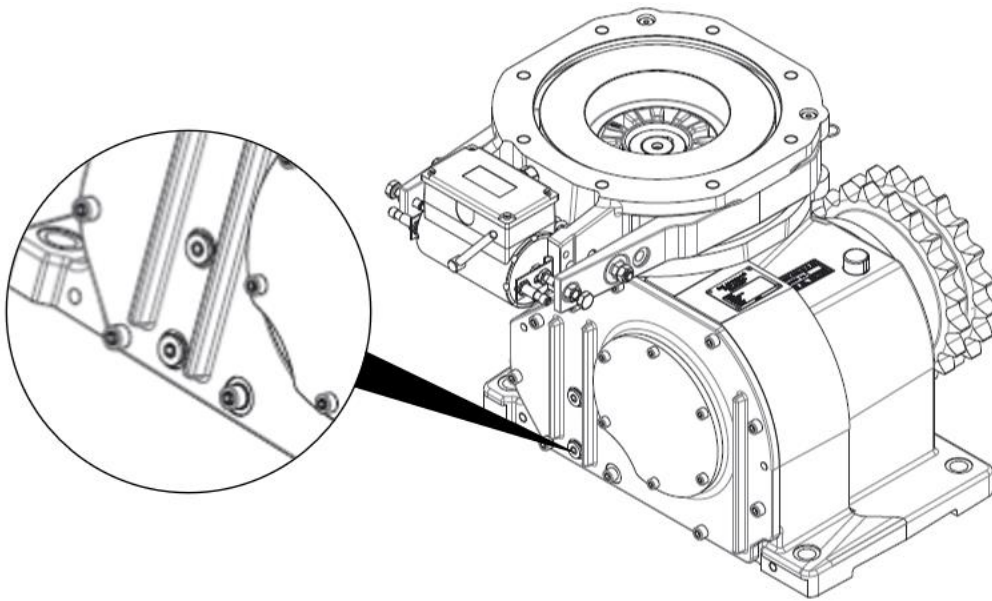


Fig. 13: Oil drain screw

If an oil change is necessary, proceed as follows:

- ⇒ Place a suitable, sufficiently large container under the oil drain screw (oil quantity is approx. 6 liters).
- ⇒ Carefully open the oil drain screw.
- ⇒ Clean the oil drain screw thoroughly.
- ⇒ After all the oil has drained, screw the oil drain plug firmly back into the drain hole.
- ⇒ Fill in the oil via the hole for the oil dipstick. Observe the fill level.
- ⇒ Filling quantity: approx. 6 liters
- ⇒ Close the filler hole with the oil dipstick.

Oil type according to manufacturer's recommendation:

# Kluebersynth GH 6-220



### ATTENTION

Fill only with the specified type of oil. Other oils may only be used after consulting the manufacturer.  
Do not mix different oils with each other.



### NOTE

Waste oil must never be allowed to enter the ground or water. Remove leaked oil immediately.

## 8.3 Brake

Checking the smoothness of the brake levers:

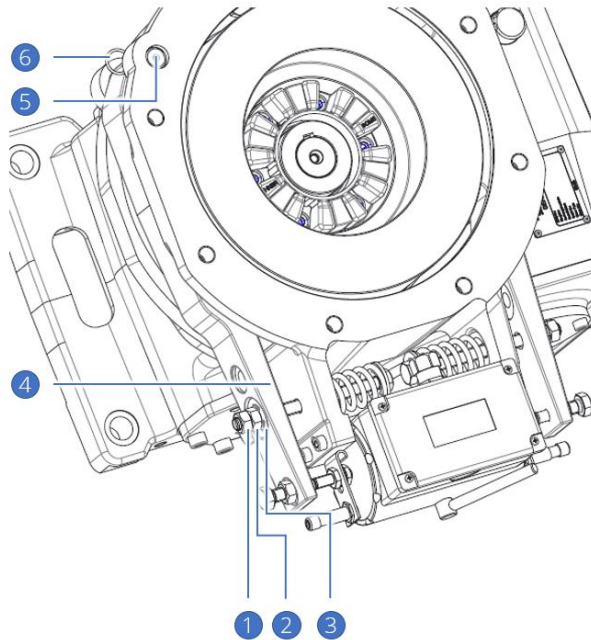


Fig. 14: Checking brake lever

- |   |             |   |              |
|---|-------------|---|--------------|
| 1 | Counter nut | 2 | Clamping nut |
| 3 | Spring seat | 4 | Brake lever  |
| 5 | Pivot pin   | 6 | Spring pin   |

Within the usual maintenance intervals of the escalator, check the smooth operation of the brake levers, as follows:

- ⇒ Loosen the counter nut.
- ⇒ Unscrew the counter nut and the clamping nut from the threaded rod.
- ⇒ Remove the spring seat.
- ⇒ Open each brake lever beyond the threaded rod. The brake lever must open and close smoothly.
- ⇒ If the brake lever will be move stiffly, remove as first the spring pin out of the pivot pin and then the pivot pin out of the brake lever.
- ⇒ Grease the pivot pin (MOLYKOTE Longtherm 2 Plus).
- ⇒ Mount in reverse order.
- ⇒ Adjust the braking torque again.

### Check brake lining thickness:



Fig. 15: Measure brake lining

Within the usual maintenance intervals of the escalator, check the brake lining thickness of the brake levers. Open the brake lever and measure the thickness of the brake lining. Thickness X: >2mm.



### NOTE

If the wear limit is reached on one brake lever, both brake levers must be replaced with newly fitted brake levers.

### Checking the brake lever stroke:

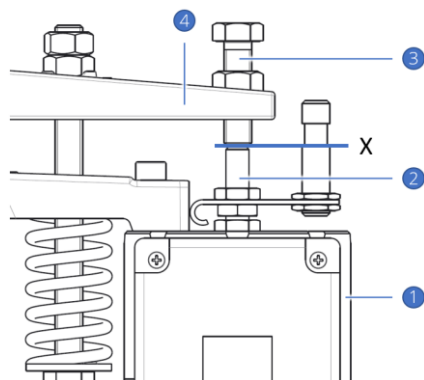


Fig. 16: Checking brake lever stroke

- |   |                                 |   |             |
|---|---------------------------------|---|-------------|
| 1 | Double-acting spreader solenoid | 2 | Plunger     |
| 3 | Adjustment bolt                 | 4 | Brake lever |

Proceed as follows:

- ⇒ Press the plunger into the double-acting spreader solenoid.
- ⇒ Check the distance between plunger and bolt using a feeler gauge (dimension X: 0.5mm – 1.5mm / basic setting 1.5mm).



### ATTENTION

The brake lever stroke must not be less than 0.5mm. At the latest when 0.5mm stroke is reached, it must be readjusted to a maximum of 1.5mm.

## Adjustment of the brake lever stroke:

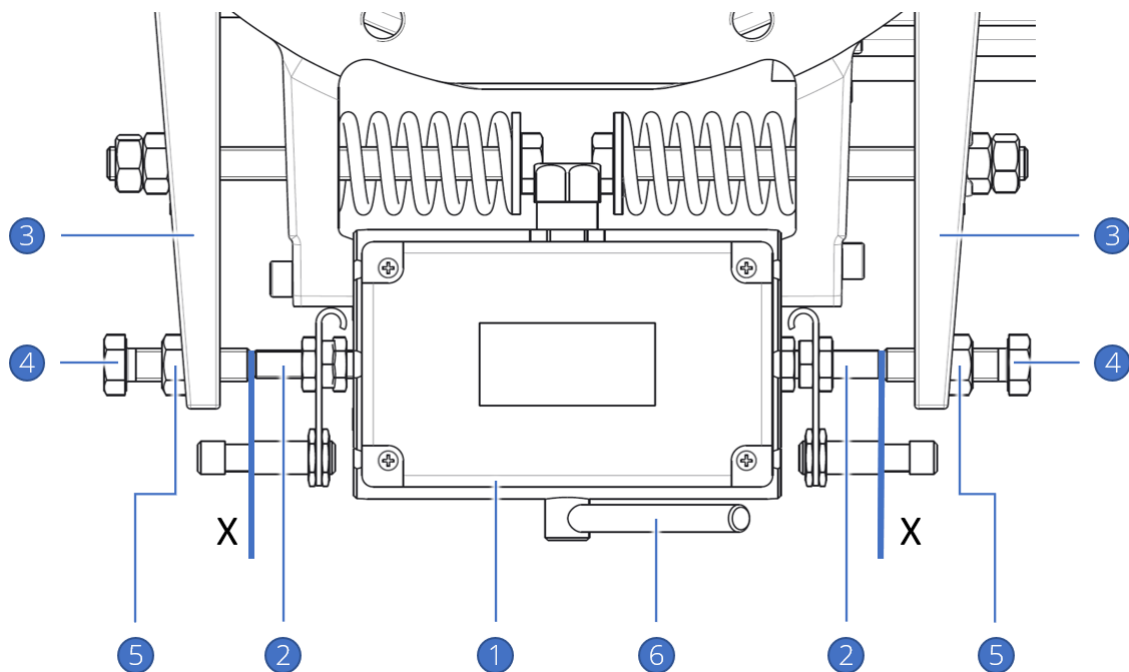


Fig. 17: Adjust brake lever stroke

- |                                   |                   |
|-----------------------------------|-------------------|
| 1 Double-acting spreader solenoid | 2 Plunger         |
| 3 Brake lever                     | 4 Adjustment bolt |
| 5 Counter nut                     | 6 Release lever   |

Proceed as follows:

- ⇒ Loosen the counter nut.
- ⇒ Press the plunger into the double-acting spreader solenoid.
- ⇒ Adjust the brake lever stroke using the adjustment bolt and feeler gauge.
- ⇒ Dimension X: 1,5mm.
- ⇒ Tighten the counter nut.
- ⇒ After the setting procedure, control the opening of the brake mechanically by operating the release lever on the double-acting spreader solenoid and electrically via the system control.



### ATTENTION

When turning the motor by hand and simultaneously release of the double-acting spreader solenoid, no grinding noises must be heard.



## Changing the brake levers:



### WARNING

When the brake levers are removed, there is no longer any holding force is given. The escalator starts to move. Shut down the escalator system and secure it. Observe the escalator manufacturer's instructions for this.

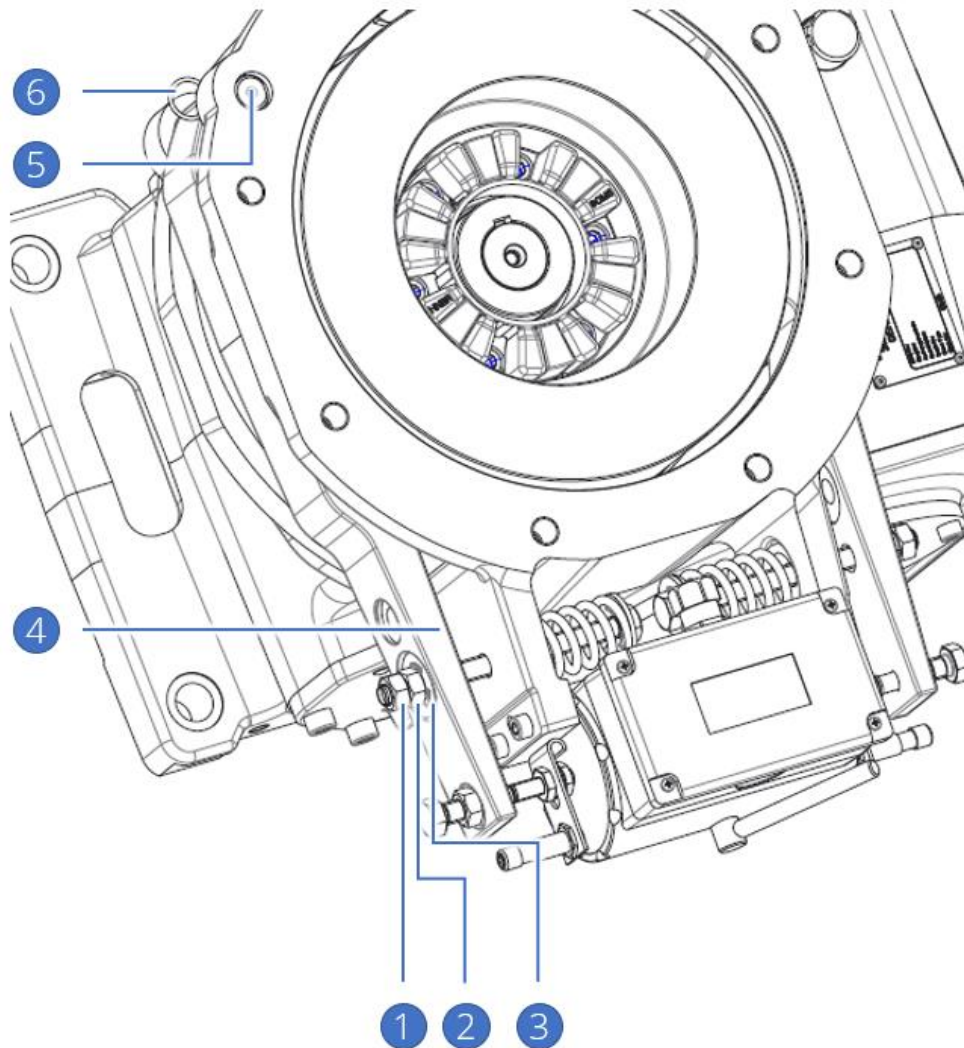


Fig. 18: Changing the brake levers

- |   |             |   |              |
|---|-------------|---|--------------|
| 1 | Counter nut | 2 | Clamping nut |
| 3 | Spring seat | 4 | Brake lever  |
| 5 | Pivot pin   | 6 | Spring pin   |

Proceed as follows for disassembly.

- ⇒ Loosen the counter nut.
- ⇒ Unscrew the counter nut and the clamping nut from the threaded rod.
- ⇒ Remove the spring seat.
- ⇒ Open the brake lever beyond the threaded rod.
- ⇒ Remove the spring pin out of the pivot pin and then remove the pivot pin out of the brake lever.
- ⇒ Mount in reverse order.



#### **WARNING**

With new brake pads, the required braking torque is only achieved after repeated short braking with the selected spring preload. Before this, the holding force is not fully given, slipping is possible.



#### **NOTE**

Always replace the brake levers in pairs.

#### Adjustment of the brake:

- ⇒ Check the functionality of the brake before commissioning the escalator. If the preset braking torque does not correspond to the operating conditions, you can adjust it.

#### Adjustment of the braking torque:

- ⇒ With closed brake, loosen the lock nut on the threaded rod.
- ⇒ Turning the clamping nut changes the preload of the compression spring.  
Clockwise rotation increases the preload.  
Counterclockwise rotation reduces the preload.
- ⇒ Always adjust the preload of the compression spring evenly on the respective opposite brake levers.
- ⇒ Tighten the counter nut again after adjusting the braking torque.
- ⇒ Control the opening of the brake mechanically by operating the release lever on the double-acting spreader solenoid and electrically via the system control.



#### **ATTENTION**

When turning the handwheel and simultaneously release of the double-acting spreader solenoid, no grinding noises must be heard.

#### Adjustment of the sensors – brake function:

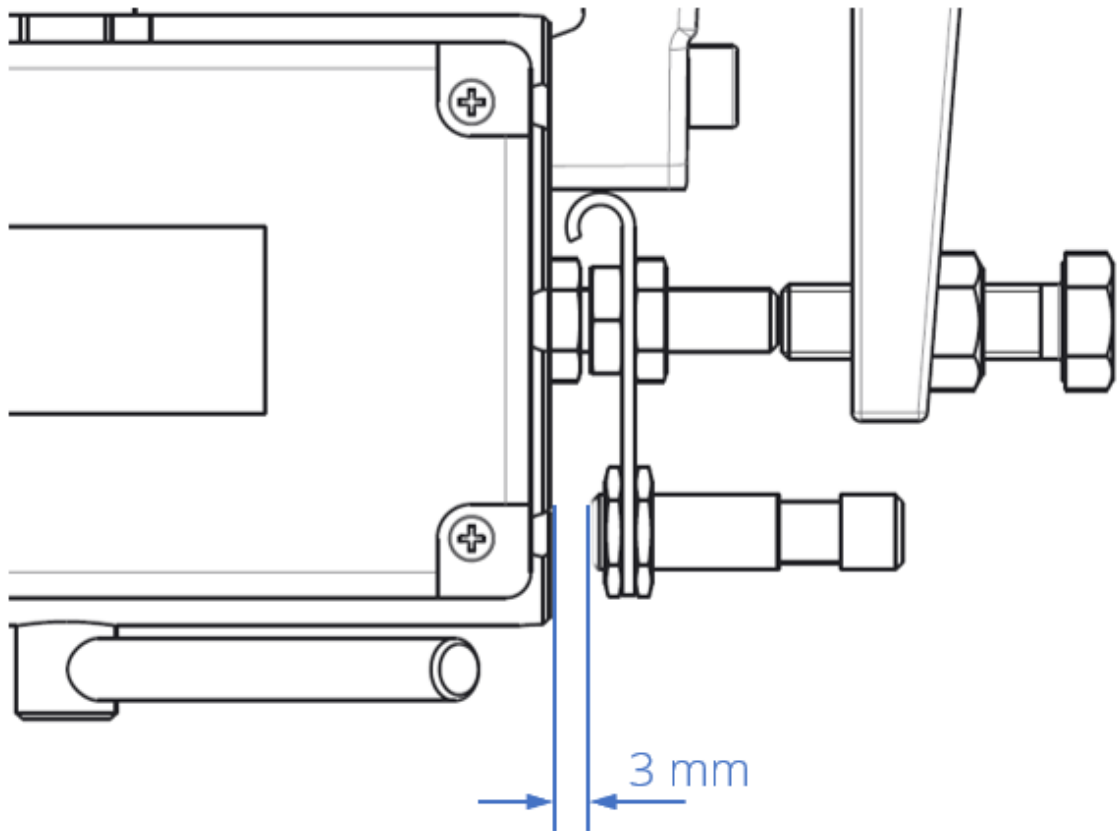


Fig. 19: Sensor brake function

- ⇒ The sensor is mounted at a plate on the plunger.
- ⇒ The sensor must be mounted in the opening of the plate at a distance of 3mm from the housing of the double-acting spreader solenoid. The sensors must be adjusted when the brake is closed.

## Adjustment of the sensors – speed monitoring:

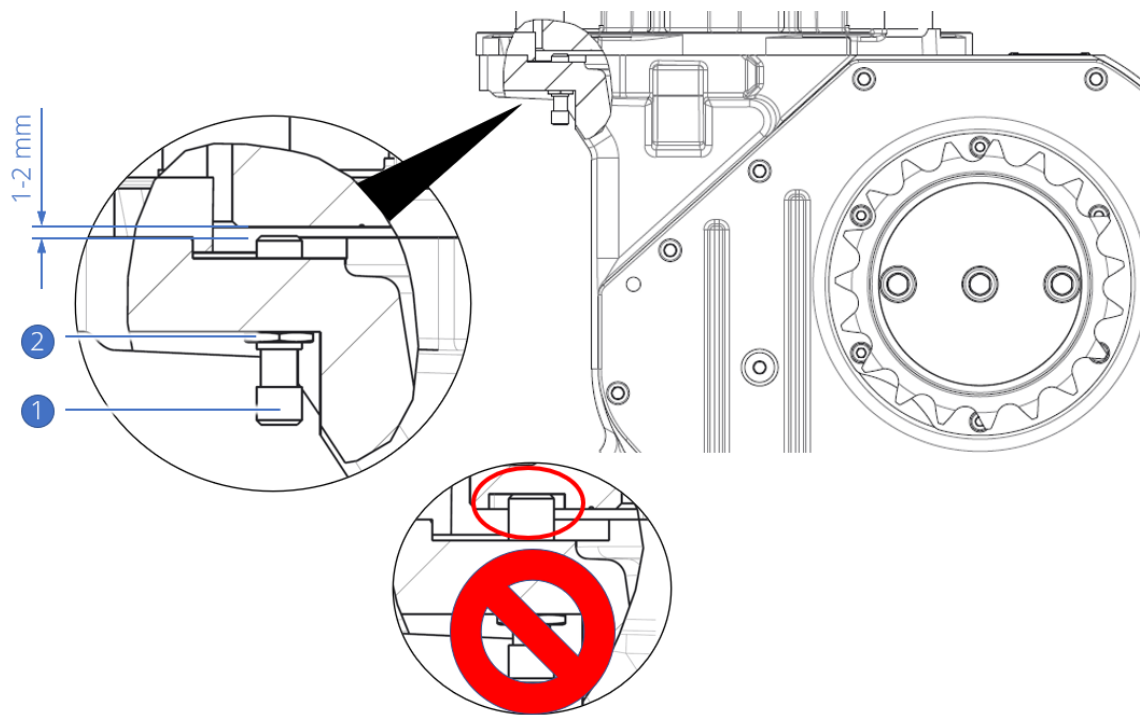


Fig. 20: Sensor speed monitoring

1 Sensor

2 Counter nut

- ⇒ Carefully screw the sensor in as far as it will go on the brake drum.
- ⇒ Then unscrew the sensor again by at least one to two turns to adjust the distance from 1 to 2mm.
- ⇒ CAUTION:  
When screwing in the sensor, make sure that the sensor is not screwed to one of the grooves. This will result in the sensor colliding with the brake drum after adjustment.
- ⇒ Tighten the counter nut, tightening torque max. 15Nm.

## Check and replacement of the coupling buffer:

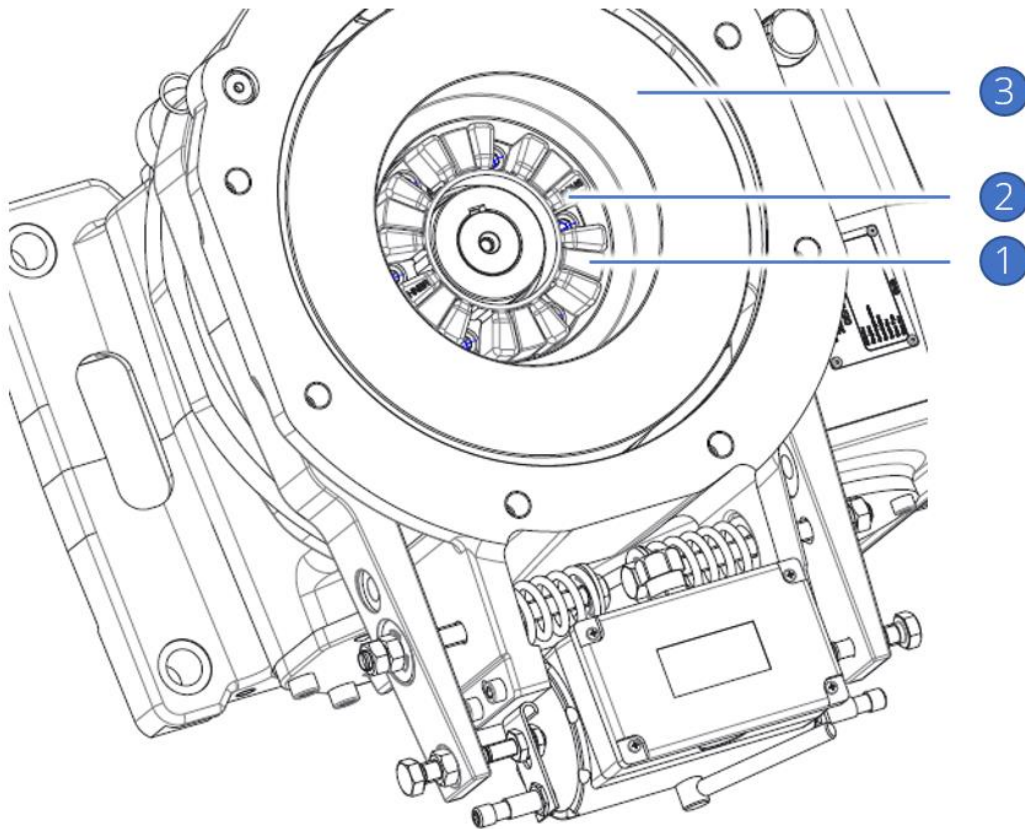


Fig. 21: Replacement coupling buffer

- |   |               |   |                 |
|---|---------------|---|-----------------|
| 1 | Claw coupling | 2 | Coupling buffer |
| 3 | Brake drum    |   |                 |

Proceed as follows:

- ⇒ To check / replace the coupling buffer it is necessary to lift the motor off the gear box.
- ⇒ After lifting the motor, check the coupling buffer for wear and cracking. Replace the coupling buffer if it is worn or cracked.

## Assembly of the sprocket:



### CAUTION

Risk of burns on hot surfaces. Wear heat-resistant gloves to prevent burns.



### ATTENTION

Note the opening of the C-pin slots to each other.

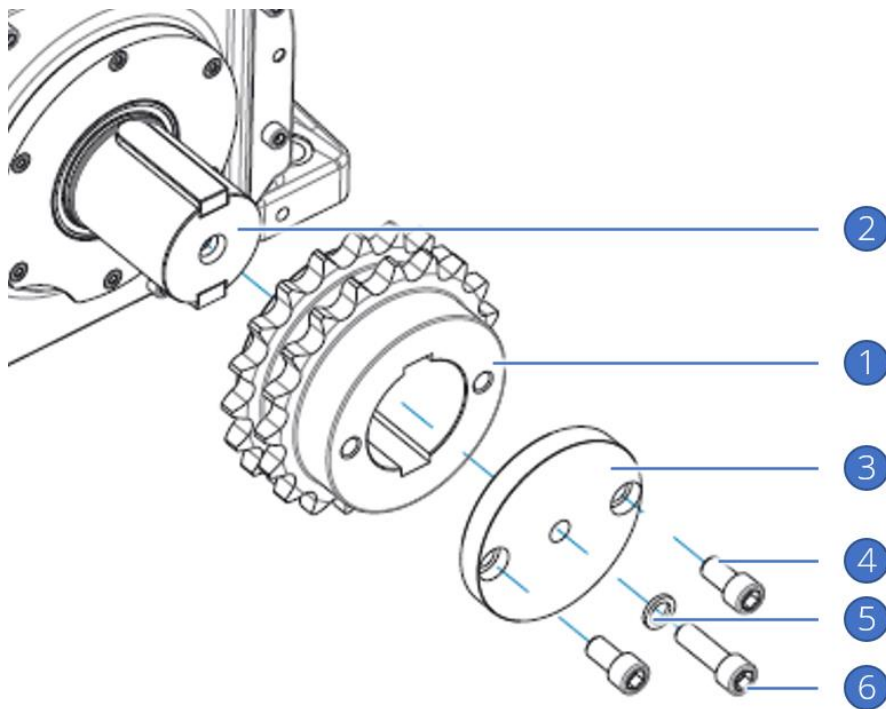


Fig. 22: Assembly sprocket

- |   |                  |   |                                    |
|---|------------------|---|------------------------------------|
| 1 | Sprocket         | 2 | Output shaft                       |
| 3 | Plate            | 4 | Cylindrical head screw M16x50      |
| 5 | NORD-LOCK washer | 6 | Cylindrical head screw M16x30 (2x) |

Proceed as follows:

- ⇒ Clean the shaft and the sprocket.
- ⇒ Check correct fit of the feather keys, correct if necessary.
- ⇒ Heat the sprocket to a temperature of  $230^{\circ} \pm 5^{\circ}$  Celsius.
- ⇒ Push the heated sprocket onto the output shaft as far as it will go.
- ⇒ Allow the sprocket to cool before continuing assembly.
- ⇒ Slide the NORD-LOCK washer onto the cylindrical head screw M16x50.
- ⇒ Wet the thread of the cylindrical head screw M16x50 with LOCTITE 243 (blue).

- ⇒ Mount the plate and the cylindrical head screw. Hand-tighten the cylindrical head screw. Pay attention to the alignment of the other two holes. These must be aligned with the threaded holes in the output shaft.
- ⇒ Wet the thread of the cylindrical head screws M16x30 with LOCTITE 243 (blue).
- ⇒ Mount both cylindrical head screws M16x30 into the threaded holes in the output shaft.
- ⇒ Tighten the cylindrical head screw M16x50 and both cylindrical head screws M16x30 with a torque of 180 Nm.

#### Disassembly of the sprocket:

Proceed as follows:

- ⇒ Disassemble the cylindrical head screw M16x50 / M16x30 (2x) and the plate from the output shaft.
- ⇒ Pull the sprocket off the output shaft using a suitable puller. When pulling off, make sure that the threads for the cylindrical head screws are not damaged.

## 9. Disassembly/disposal

### Disassembly of the drive:

- ⇒ Replace the oil dipstick with the supplied sealing screw. The gear box is not sealed oil-tight with the oil dipstick.
- ⇒ For disassembly, proceed in reverse order of assembly.

### Disposal:

Dispose of all components correctly. Observe the respective country-specific regulations for disposal.



### NOTE

Waste oil must never be allowed to enter the ground or water.



# Appendix

## A1 Applicable documents

The following documents also apply to the drive considered in these installation instructions:

- # Technical data sheet
- # Safety data sheet KLUEBERSYNTH GH 6-220

# Technical data sheet – EC 2-15.1

Technical changes reserved – Status 03/2023

Input torque, max.	$T_{\max.} =$	150 Nm
Input revolutions	$n =$	900; 1.000, 1.200, 1.500 rpm
Efficiency	$\eta \geq$	96%
Oil quantity:	$V =$	approx. 6 liters
Average temperature in oil bath	$T =$	30 - 35 Kelvin above ambient temperature
Oil change intervals	$t =$	40.000 operating hours
Lifetime gearing		Lifetime durability
Lifetime bearings with equivalent load factor	$t =$ $p_{\text{equiv.}} =$	146.000 operating hours 0,78 x nominal power
Sound pressure level	$L_p =$	60 dB (A) @ 1.000 rpm
Ratios	$i =$	19,963 / 25,301 / 31,578
Escalator speed	$v =$	0,5 up to 0,75 m/s
Versions		Single drive unit for chain left or right Duplex drive unit for chain (1x left and 1x right version) Single drive unit for OMS intermediate gear box "ZG 510" Duplex drive unit for OMS intermediate gear box "ZG 510" suitable for escalators and moving walks
Position in the machine room		Left and right (seen from the lower landing platform)

Safety requirements fulfilled		DIN EN 115-1: 20107 and ASME A17
Maximum motor power operate with frequency inverter		9.0 – 13.8kW @ 900rpm 9.5 – 15kW @ 1.000rpm 9.5 – 22.5kW @ 1.500rpm 9.5 – 18kW @ 1.200rpm
Sprocket Fit Version Size Standard		Output shaft Ø86p6 / sprocket Ø86H6 Duplex and Triplex 20A, 24A and 20B, 24B (1 ¼", 1 ½") DIN 8187 / 8188 (ANSI)
Brake		Double circuit brake system
Weight gear box,	m =	approx. 240kg
Monitoring function		Oil temperature, oil level sensor brake function
Intermediate gear box		See data sheet ZG 510

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Product name : Klübersynth GH 6-220  
Article-No. : 012161

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-  
stance/Mixture : Lubricating oil  
  
Recommended restrictions  
on use : Restricted to professional users.

### 1.3 Details of the supplier of the safety data sheet

Company : Klüber Lubrication München  
Geisenhausenerstr. 7  
81379 München  
Deutschland  
Tel: +49 (0) 89 7876 0  
Fax: +49 (0) 89 7876 333  
info@klueber.com  
  
E-mail address of person  
responsible for the SDS : mcm@klueber.com  
Material Compliance Management  
  
National contact : Klüber Lubrication Deutschland  
Geisenhausenerstraße 7  
81379 München  
Deutschland  
Tel.: +49 89 7876 0  
Fax: +49 89 7876 565  
customer.service.de@klueber.com  
www.klueber.com

### 1.4 Emergency telephone number

Emergency telephone num-  
ber : +49 89 7876 700 (24 hrs)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

##### Additional Labelling

EUH210 Safety data sheet available on request.

#### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

Chemical nature : polyalkylene glycol oil

##### Components

Chemical name	CAS-No. EC-No.  Index-No. Registration number	Classification	specific concentration limit M-Factor Notes Acute toxicity estimate	Concentration (% w/w)
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	945-730-9  01-2119511174-52-XXXX	Aquatic Acute1; H400 Aquatic Chronic3; H412	M-Factor: 1/	>= 1 - < 2,5

For explanation of abbreviations see section 16.

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- |                         |  |
|-------------------------|--|
| If inhaled              | : Remove person to fresh air. If signs/symptoms continue, get medical attention.<br>Keep patient warm and at rest.<br>If unconscious, place in recovery position and seek medical advice.<br>Keep respiratory tract clear.<br>If breathing is irregular or stopped, administer artificial respiration. |
| In case of skin contact | : Remove contaminated clothing. If irritation develops, get medical attention.<br>In case of contact, immediately flush skin with plenty of water.<br>Wash clothing before reuse.<br>Thoroughly clean shoes before reuse.  |
| In case of eye contact  | : Rinse immediately with plenty of water, also under the eyelids, for at least 10 minutes.<br>If eye irritation persists, consult a specialist.  |
| If swallowed            | : Move the victim to fresh air.<br>If unconscious, place in recovery position and seek medical advice.<br>Keep respiratory tract clear.<br>Do NOT induce vomiting.<br>Rinse mouth with water.<br>Never give anything by mouth to an unconscious person.  |

### 4.2 Most important symptoms and effects, both acute and delayed

- |          |                             |
|----------|-----------------------------|
| Symptoms | : No information available. |
| Risks    | : None known.               |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |                             |
|-----------|-----------------------------|
| Treatment | : No information available. |
|-----------|-----------------------------|

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- |                              |  |
|------------------------------|--|
| Suitable extinguishing media | : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. |
| Unsuitable extinguishing     | : High volume water jet  |

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

media

#### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides  
Nitrogen oxides (NOx)

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment. Exposure to decomposition products may be a hazard to health.

Further information : Standard procedure for chemical fires.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.  
Use personal protective equipment.  
Ensure adequate ventilation.  
Refer to protective measures listed in sections 7 and 8.

#### 6.2 Environmental precautions

Environmental precautions : Do not allow contact with soil, surface or ground water.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

#### 6.4 Reference to other sections

For personal protection see section 8.

### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Advice on safe handling : Avoid inhalation of vapour or mist.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the ap-

4 / 18



## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

plication area.  
Wash hands and face before breaks and immediately after handling the product.  
Do not ingest.  
Do not repack.  
Do not re-use empty containers.  
These safety instructions also apply to empty packaging which may still contain product residues.  
Keep container closed when not in use.

Hygiene measures : Wash face, hands and any exposed skin thoroughly after handling.

#### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in original container. Keep container closed when not in use. Keep in a dry, cool and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with the particular national regulations. Keep in properly labelled containers.

Storage class (TRGS 510) : 10, Combustible liquids

#### 7.3 Specific end use(s)

Specific use(s) : Specific instructions for handling, not required.

## SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

##### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
bis(4-(1,1,3,3-tetramethyl-butyl)phenyl)amine	Workers	Inhalation	Long-term systemic effects	4,11 mg/m <sup>3</sup>
	Workers	Skin contact	Long-term systemic effects	1,17 mg/kg bw/day
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and tri-phenyl phosphate	Workers	Inhalation	Long-term systemic effects	3,5 mg/m <sup>3</sup>



## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

	Workers	Inhalation	Acute systemic effects	28 mg/m <sup>3</sup>
	Workers	Dermal	Long-term systemic effects	0,5 mg/kg bw/day
	Workers	Dermal	Acute systemic effects	4 mg/kg bw/day
pentaerythritol tetrakis(3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate)	Workers	Inhalation	Long-term systemic effects	9,5 mg/m <sup>3</sup>
	Workers	Skin contact	Long-term systemic effects	27 mg/kg

#### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
bis(4-(1,1,3,3-tetramethylbutyl)phenyl)amine	Fresh water	0,00002 µg/l
	Marine water	0,000002 µg/l
	Fresh water sediment	0,00467 mg/kg
	Marine sediment	0,000467 mg/kg
	Soil	0,000934 mg/kg
Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate	Fresh water	0,002 mg/l
	Marine water	0,0002 mg/l
	Fresh water sediment	3,43 mg/kg
	Marine sediment	0,343 mg/kg
pentaerythritol tetrakis(3-(3,5-di-tert-butyl-4-hydroxyphenyl)propionate)	Fresh water	0,086 mg/l
	Marine water	0,0086 mg/l

## 8.2 Exposure controls

### Engineering measures

none

### Personal protective equipment

Eye protection : Safety glasses with side-shields

### Hand protection

Material : Nitrile rubber  
Break through time : > 10 min  
Protective index : Class 1

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

- Remarks : For prolonged or repeated contact use protective gloves. The break through time depends amongst other things on the material, the thickness and the type of glove and therefore has to be measured for each case.  
The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.
- Respiratory protection : Not required; except in case of aerosol formation.
- Filter type : Filter type A-P
- Protective measures : The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.  
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : liquid
- Colour : yellow
- Odour : characteristic
- Odour Threshold : No data available
- Melting point/range : No data available
- Boiling point/boiling range : No data available
- Flammability (solid, gas) : Not applicable
- Upper explosion limit / Upper flammability limit : No data available
- Lower explosion limit / Lower flammability limit : No data available
- Flash point :  $\geq 250$  °C  
Method: ISO 2592, open cup
- Auto-ignition temperature : No data available

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version 2.1	Revision Date: 13.01.2022	Date of last issue: 02.04.2020 Date of first issue: 16.06.2015	Print Date: 13.01.2022
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Decomposition temperature	
Decomposition temperature	: No data available
pH	: 8,0 (20 °C) Concentration: 100 %
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: 220 mm <sup>2</sup> /s (40 °C)
Solubility(ies)	
Water solubility	: partly soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Vapour pressure	: < 0,001 hPa (20 °C)
Relative density	: 1,050 (20 °C) Reference substance: Water The value is calculated
Density	: 1,05 g/cm <sup>3</sup> (20 °C)
Bulk density	: No data available
Relative vapour density	: No data available

#### 9.2 Other information

Explosives	: Not explosive
Oxidizing properties	: No data available
Self-ignition	: No data available
Evaporation rate	: No data available
Sublimation point	: No data available

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No hazards to be specially mentioned.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No dangerous reaction known under conditions of normal use.

### 10.4 Conditions to avoid

Conditions to avoid : No conditions to be specially mentioned.

### 10.5 Incompatible materials

Materials to avoid : No materials to be especially mentioned.

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

##### Product:

Acute oral toxicity : Remarks: This information is not available.

Acute inhalation toxicity : Remarks: This information is not available.

Acute dermal toxicity : Remarks: This information is not available.

##### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Acute oral toxicity : LD50 (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 402  
GLP: yes  
Assessment: The substance or mixture has no acute dermal

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

toxicity

#### Skin corrosion/irritation

##### Product:

Remarks : This information is not available.

##### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Species	: Rabbit
Assessment	: No skin irritation
Method	: OECD Test Guideline 404
Result	: No skin irritation

#### Serious eye damage/eye irritation

##### Product:

Remarks : This information is not available.

##### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Species	: Rabbit
Assessment	: No eye irritation
Method	: OECD Test Guideline 405
Result	: No eye irritation

#### Respiratory or skin sensitisation

##### Product:

Remarks : This information is not available.

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

#### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Assessment	:	Did not cause sensitisation on laboratory animals.
Result	:	Did not cause sensitisation on laboratory animals.

#### Germ cell mutagenicity

##### Product:

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

#### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Genotoxicity in vitro	:	Test Type: Ames test Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative GLP: yes
-----------------------	---	---

#### Carcinogenicity

##### Product:

Remarks : No data available

#### Reproductive toxicity

##### Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

#### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Reproductive toxicity - Assessment

: - Fertility -

No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

#### Repeated dose toxicity

##### Product:

Remarks : This information is not available.

#### Aspiration toxicity

##### Product:

This information is not available.

### 11.2 Information on other hazards

#### Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### Further information

##### Product:

Remarks : Information given is based on data on the components and the toxicology of similar products.

## SECTION 12: Ecological information

### 12.1 Toxicity

##### Product:

Toxicity to fish : Remarks: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version 2.1	Revision Date: 13.01.2022	Date of last issue: 02.04.2020 Date of first issue: 16.06.2015	Print Date: 13.01.2022
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Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Toxicity to algae/aquatic plants : Remarks: No data available

Toxicity to microorganisms : Remarks: No data available

#### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): 1,3 mg/l  
Exposure time: 96 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): 0,55 mg/l  
Exposure time: 72 h

M-Factor (Acute aquatic toxicity) : 1

Toxicity to microorganisms : EC50 (activated sludge):  
Exposure time: 3 h  
Method: OECD Test Guideline 209

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0,12 mg/l  
Exposure time: 21 d  
Species: Daphnia magna (Water flea)

#### 12.2 Persistence and degradability

##### Product:

Biodegradability : Remarks: No data available

Physico-chemical removability : Remarks: No data available

##### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:



## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

Biodegradability : Result: rapidly biodegradable  
Biodegradation: 75 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301C

#### 12.3 Bioaccumulative potential

##### Product:

Bioaccumulation : Remarks: This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT).  
This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

##### Components:

Reaction mass of 3-methylphenyl diphenyl phosphate, 4-methylphenyl diphenyl phosphate, bis(3-methylphenyl) phenyl phosphate, 3-methylphenyl 4-methylphenyl phenyl phosphate and triphenyl phosphate

:

Bioaccumulation : Bioconcentration factor (BCF): 220

Partition coefficient: n-octanol/water : log Pow: 4,5

#### 12.4 Mobility in soil

##### Product:

Mobility : Remarks: No data available

Distribution among environmental compartments : Remarks: No data available

#### 12.5 Results of PBT and vPvB assessment

##### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

#### 12.7 Other adverse effects

##### Product:

Additional ecological information : Harmful to aquatic life with long lasting effects.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not dispose of with domestic refuse.  
Dispose of as hazardous waste in compliance with local and national regulations.

Waste codes should be assigned by the user based on the application for which the product was used.

Contaminated packaging : Packaging that is not properly emptied must be disposed of as the unused product.  
Dispose of waste product or used containers according to local regulations.

The following Waste Codes are only suggestions:

Waste Code : unused product  
13 02 06\*, synthetic engine, gear and lubricating oils

uncleaned packagings  
15 01 10, packaging containing residues of or contaminated by hazardous substances

## SECTION 14: Transport information

### 14.1 UN number or ID number

Not regulated as a dangerous good

### 14.2 UN proper shipping name

Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

### 14.4 Packing group

Not regulated as a dangerous good

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

#### 14.5 Environmental hazards

Not regulated as a dangerous good

#### 14.6 Special precautions for user

Not applicable

#### 14.7 Maritime transport in bulk according to IMO instruments

Remarks : Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. : Not applicable

Water contaminating class (Germany) : WGK 2 obviously hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

TA Luft List (Germany) : Total dust:  
others: 3,18 %

Inorganic substances in powdered form:  
Not applicable  
Inorganic substances in vapour or gaseous form:  
Not applicable  
Organic Substances:

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

portion Class 1: < 0,01 %  
others: 96,82 %

Carcinogenic substances:  
Not applicable  
Mutagenic:  
Not applicable  
Toxic to reproduction:  
Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0,06 %

### 15.2 Chemical safety assessment

This information is not available.

## SECTION 16: Other information

### Full text of H-Statements

H400 : Very toxic to aquatic life.  
H412 : Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 - DE  
(Commission Regulation (EU) 2020/878)



### Klübersynth GH 6-220

Version	Revision Date:	Date of last issue: 02.04.2020	Print Date:
2.1	13.01.2022	Date of first issue: 16.06.2015	13.01.2022

of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

#### Further information

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# Indexes

## List of Figures

Fig. 1: Labels on the drive .....	14
Fig. 2: Nameplate .....	15
Fig. 3: General overview, version left.....	19
Fig. 4: Installation position .....	21
Fig. 5: Suspension points .....	24
Fig. 6: Insert oil dipstick.....	28
Fig. 7: Minimum distance motor and sensor cables .....	30
Fig. 8: Wiring diagram double-acting spreader solenoid .....	31
Fig. 9: Wiring diagram PCB .....	31
Fig. 10: Dip switch setting up to 11,7kW motor power .....	32
Fig. 11: Dip switch setting up to 15kW motor power .....	32
Fig. 12: Oil check card .....	36
Fig. 13: Oil drain screw .....	37
Fig. 14: Checking brake lever .....	38
Fig. 15: Measure brake lining.....	39
Fig. 16: Checking brake lever stroke.....	39
Fig. 17: Adjust brake lever stroke.....	40
Fig. 18: Changing the brake levers.....	41
Fig. 19: Sensor brake function .....	43
Fig. 20: Sensor speed monitoring.....	44
Fig. 21: Replacement coupling buffer .....	45
Fig. 22: Assembly sprocket .....	46

## List of tables

Tab. 1: Symbols used.....	9
Tab. 2: Applied guidelines.....	13
Tab. 3: Applied standards.....	14
Tab. 4: Maintenance work .....	35
Tab. 5: Malfunctions.....	35

List of changes

No.	Description	Pages	Date